

**Parker, Karen**

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**From:** Collins, Benny [BCollins@rinker.com]  
**Sent:** Saturday, May 20, 2006 12:31 PM  
**To:** Mouncey, Matthew D.; Morris, James P.; stephensmr@cs.com; Merritt, Alan S.; Walker, Dave S.; Dupuy, Robert; Welch, Gerald Jr. I.  
**Cc:** Lacke, Mark; Wellman, Travis; Deaner, Tommie W.  
**Subject:** Center Hill Pumps

Pump replacement timeline.

- \* A/C pump located in the Southeast corner of WP#2 stopped pumping sometime between Wednesday evening of May 10th and the morning of May 11th, due to failure.
- \* Installed first Johnston pump on Friday May 12th around 7:30 PM. This pump is located in the Northwest corner of WP#2 and replaced the small vertical turbine pump. This pump is pumping directly into the H/B ditch.
- \* Small vertical turbine pump was moved to the southeast corner of WP#2 on Wednesday May 17th around 5:30 PM to replace old A/C pump that failed and is pumping directly into WP#1.
- \* Installed second Johnston pump Friday May 19th around 6:15 PM. This pump is located in the Northwest corner of WP#2 and replaced the Peerless turbine pump. This pump is pumping directly into the H/B ditch.
- \* Small vertical pump located in Southeast corner of WP#2 that was pumping directly into WP#1, was shut down on May 19th around 6:15 PM. This pump will only be used in emergency situations.

**SUMMARY:**

We now have both new pumps, pumping directly into the H/B ditch and the back-up pump will only be used in emergency situations. The pumps will be checked for vibration next week to establish a baseline for them. We also will have the flow checked next week. The pumps appear to be doing the job. We should see a very noticeable drop in our power cost next month. This task had a drop dead date of May 24th and was completed by May 19th. Thank you Alan, Dave, Doug, other Center Hill employees, Robert Dupuy, Gerald and crew for all you help and for being SAFE. If I left someone out, it was not intentionally.

Mark Stephens, we need to name/label these pumps in accordance with your reporting.

Thanks, Benny

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**Parker, Karen**

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**From:** Rogers, Robbie  
**Sent:** Monday, June 12, 2006 11:52 AM  
**To:** Parker, Karen  
**Subject:** FW: [WG Spam-Alert] Center Hill Mine  
**Attachments:** Center Hill Pumps

Please print our and file, add to web site

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**From:** Stephensmr@cs.com [mailto:Stephensmr@cs.com]  
**Sent:** Tuesday, May 23, 2006 10:43 AM  
**To:** Joseph.Haber@SWFWMD.STATE.FL.US; john.parker@swfwmd.state.fl.us; Rogers, Robbie  
**Cc:** BCollins@rinker.com; mmouncey@rinker.com; jpmorris@rinker.com; roger.sims@hklaw.com  
**Subject:** [WG Spam-Alert] Center Hill Mine

On April 24, 2006, SWFWMD approved a temporary water management plan modification for the Florida Crushed Stone Company Center Hill Mine Water Use Permit No. 20000213.006. The modification was to allow replacement of pumps in West Quarry II. While the pumps were being replaced, the modification allowed temporary discharge into West Quarry I for four weeks. The pump replacements have been complete ahead of schedule and all West Quarry II dewatering discharge is being placed into the Hydraulic Barrier Ditch.

The following Email from Mr. Benny Collins, Center Hill Mine Plant Manager confirms the completion of the work.

Thank you for your cooperation in this matter.

Mark Stephens  
 The Colinas Group, Inc.  
 2031 E. Edgewood Drive  
 Suite 5  
 Lakeland, FL 33803  
 Phone (863) 669-9141  
 Fax (863) 669-1742  
 Cell (863) 670-1189

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In a message dated 5/20/2006 12:31:35 PM Eastern Standard Time, BCollins@rinker.com writes:

Subj: **Center Hill Pumps**  
 Date: 5/20/2006 12:31:35 PM Eastern Standard Time  
 From: BCollins@rinker.com



To: [MMouncey@rinker.com](mailto:MMouncey@rinker.com), [JPMorris@rinker.com](mailto:JPMorris@rinker.com), [stephensmr@cs.com](mailto:stephensmr@cs.com), [ASMerritt@rinker.com](mailto:ASMerritt@rinker.com),  
[DWalker@rinker.com](mailto:DWalker@rinker.com), [RDupuy@rinker.com](mailto:RDupuy@rinker.com), [GWelch@rinker.com](mailto:GWelch@rinker.com)  
CC: [MLacke@rinker.com](mailto:MLacke@rinker.com), [TWellman@rinker.com](mailto:TWellman@rinker.com), [TDeaner@rinker.com](mailto:TDeaner@rinker.com)  
*Received from Internet:*

#### Pump replacement timeline.

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